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Parts List: DS20 Disc Sander

Index No. Part No. Description Size Qty

1			
6295560	Base		1
2			
6295561	Column		1
3			
6295562	Rack		1
4			
6295563	Socket Head Cap Screw	5/16"-18 x 1/2"	2
5			
6295564	Column Support		1
6			
6295565	Motor Base		1
7			
6295566	Stud		1
8			
6295567	Flat Washer	1/2"	1
9			
6295568	Spring Washer	1/2"	1
10			
6295569	Hex Nut	1/2"	1
11			
6295570	Worm Gear		1
12			
6295571	Bushing		1
13			
6295572	Flat Washer		1
14			
6295573	Lock Handle Assembly		1
15			
6295574	Bushing		1
16			
6295575	Table Lifting Worm		1
17			
6295576	Roll Pin	3 x 20mm	2
18			
6295577	Shaft		1
19			

Index No.	Part No.	Description	Size	Qty
16		Support Bracket		1
20		Shaft		1
21	6295579	Spring Washer	1/4"	10
21	6295615	Phillip Head Screw	1/4"-20 x 1/2"	4
22	6295580	Hex H		5
22	6295616	Spring Pin	5 x 20mm	5
22	6295617	Phillip Head Screw	1/4"-20 x 1"	10
22	6295581	Pilot, Left		1
23	6295618	Handwheel		1
23	6295582	Gear Segment		1
23	6295619	Pointer		2
23	6295583	Round Head Set Screw	5/16"-18 x 3/8"	4
23	6295584	Hex H		1
23	6295621	Tr	5/16"-18 x 1-3/4"	2
26	6295585	Hydraulic Cylinder		1
27	6295586	Hex H		4
27	6295622	Cylinder Head	3/8"-16 x 1"	4
28	6295587	Table		1
28	6295623	Cylinder Head Fitting		2
28	6295588	Bolt		1
28	6295624	Roller Pin	3 x 16mm	2
28	6295589	E-Ring		1
31	6295590	Table Lock Handle		1
31	6295625	Wire Protector		1
31	6295591	Table Tilting Worm		1
31	6295626	Motor	2HP, 1Ph,	1
31	6295627	230V Shaft		1
31	6295628	Motor	3HP, 3Ph,	1
31	6295629	Handwheel		1
31	6295630	Start Capacitor (not shown)		1
31	6295591	DS20-SC	Start C	1

500MFD, 250VAC 71	Hex Nut.....	3/8"	2
6295631	DS20-RC	Run C	
Capacitor (not shown) 72	Gear Housing		1
6295632 17	40uf, 1750VAC		
	Scale		1
Exploded View: DS20 Disc Sander			
6295633 32	Hex H		
Head Screw			
	3/16"-24 x 3/4"		2
34			3
6295634 6295593	Hex Nut.....	3/16"	2
75	Flat Washer.....	3/8"	16
34			
6295635 6295594	Switch Plate.....		1
76	Spring Washer.....	3/8"	15
35			
6295636 6295595	Switch, Fwd/Rev (3 Phase only)		1
77	Hex Nut.....	3/8"	4
36			
6295637 6295596	Round H		
Head Screw	Key	5 x 5 x20mm.....	1
37			
6295597	3/16"-24 x 3/4"		9
78	Hub		1
6295638 38	Switch Cover		1
6295598	Set Screw	3/8"-16 x 3/8"	2
79			
6295639 39	Switch, On/Off		1
6295602 80	Disc		1
6295640 40	Switch Faceplate		1
6295600 81	Disc Insert		1
6295641 41	Tap Screw.....		2
6295601 82	Cap Screw	5/16"-18 x 1"	1
6295642 42	Set Screw	Abrasive Disc (local purchase).....	20" Dia.,
100 Grit	Set Screw	1/4"-20 x 1"	1
83			
6295643 43	Power Cord		1
6295603 84	Disc Guard Bracket		2
6295644 44	Motor Wire		1
6295604 85	Flat Washer.....	1/4"	2
6295645 45	Switch Wire (3 Phase only).....		1
6295605 86	Hex H		
6295646 46	Head Screw		
	Dust Chute	1/4"-20 x 1-1/4"	2
87			
6295647 47	Cap Screw	1/4"-20 x 1/4"	2
6295606 88	Lock Nut		2
47			
6295607 88	Miter Gauge Assembly (includes index # 88 through 98)		1
Head Screw	Hex H		

6295648	1/4"-20 x 5/8"	2	
48	Guide Bar		1
6295608			
6295649	Hex Nut	1/4"	3
49	Guide Disc		1
6295609			
6295650	Disc Guard Arm (R)		1
50	Phillip Head Screw	1/4"-20 x 1/4"	1
6295610			
6295651	Disc Guard Arm (L)		1
Parts List Brake Assembly			
51	Brake Assembly (includes index #1 through 12)		1
6295611	DS20-200		1
1	Disc Guard		1
52	Set Screw	1/4"-20 x 1/4"	1
6295612	TS		1
6295653	Solid Segment		1
2311081	Stop		1
53	Hex Nut	M8	1
6295613	DS20-203		1
6295654	Hex H		1
6295655	Roll Pin	3 x 6mm	1
6295656	TS		8
6295657	TS	3/8"-16 x 1-3/4"	4
6295658	Lock Washer	M6	4
6295614	Motor Gauge Body		1
6295659	TS		1
6295660	Pilot, Right		1
6295661	Socket Head Cap Screw	M6 x 16	4
67	DS20-206	Bracket	
6295657	TS		1
7	TS		1
1540061	Screw		1
	Hex Nut	M4 x 0.7 x 20	3
88	TS		1
6295662	Hex Cap Screw	M5 x 30	1
99	DS20-209	Spring	
6295659	TS		1
10	Hex Nut	5/16"	2
150061	Flat Washer	M8	2
6295660	TS		2
2361081	Sponge		1
	Lock Washer	M8	2
12	TS		2
1504051	Socket Head Cap Screw	M8 x 25	2

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